

SPATULA STUHHI INSTRUCTION SHEET

MATERIAL SHORT KITS

Effective Date 01/07/99

GENERAL:

Triarch offers Spatula Stuhhi materials in small containers for the Qualified Stuhhi Applicator's use in creating custom colors and samples. The small containers make it economical for Q.S.A.s to provide sample finishes without having to purchase larger inventories of materials.

"KIT" MAKEUP:

Although the term "kit" is used in the name, the materials are actually sold by the individual container. The material quantities are made up as follows:

Stuhhi Base Material	2-Kg in 1-gallon pail
Additivo	1-Can 62cc of standard colorant in small glass jar
Cera Del Vecchio Wax	1-Can of wax in a 1 liter tin
Color Cards	3 Cards for recording pigments used to make a color
Sample Labels	3 Blank Spatula Stuhhi labels for the backs of samples

Gexxo primer is sold in 5 gallon pails and 1 gallon pails to be cost effective for you and us.

COLOR PROPORTIONS:

Please note that the standard Short Kit for Stuhhi material is exactly 1/12 the proportions of a 24Kg pail. In other words follow the same color proportions for the 2Kg pail with 62cc additivos as you would for a 24Kg pail with 750ml additivos. This can be seen in the chart below. Any other color or base combination must be proportioned. If you create any custom color, that color may be duplicated at full scale by multiplying the weight of the color pigment(s) you used in the Short Kit times 4 to use in an eight Kilogram pail, or times 12 to make a 24 kilogram pail of the same color. In each example below, the three base material sizes will produce the same color.

ADDITIVO COLOR CHART:

Base Spatula Stuhhi	Additivo	Color 8	Color 24	Color 48
24Kg	750ml	3 cans	1 can	1/2 can
8Kg	750ml	1 can	1/3 can	1/6 can
2Kg	62cc	3 cans	1 can	1/2 can

CUSTOM COLOR EXAMPLE (Weigh each color added):

Short Kit, 2-Kg Base	20-grams Color "M" plus 15-grams Color "P"
8-Kg Pail Base	20 x 4 = 80-grams "M" plus 15x4=60-grams "P"
24-Kg Base	20x12=480-grams "M" plus 15x12=180-grams "P"

SCALE: Triarch recommends a small gram-weight laboratory scale be used to weigh pigments.